



P1

TPM CIRCLE NO :-04	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME : Oil pump	LOSS NO. / STEP								
DEPT : Machine Shop	RESULT AREA	P	Q	DEF:-A		C	D	S	M

KAIZEN IDEA SHEET

CELL :- A 106	CELL NAME: Oil Pump	MACHINE / STAGE :- BRT-3	OPERATION- Machining
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KAIZEN THEME - : To Avoid Machine Dash.

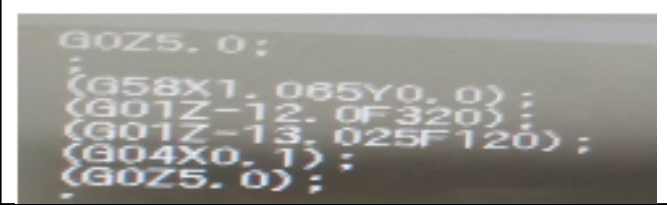
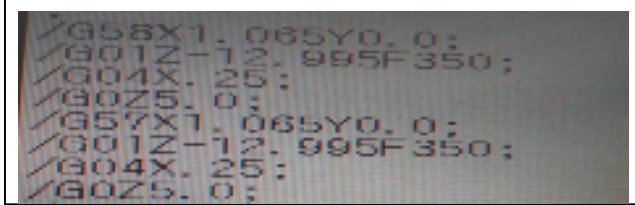
IDEA -: Both side Bracket Use.

WIDELY/DEEPLY:-

COUNTERMEASURE- Both Side Bracket Provided in Program instead of Block Skip.

PROBLEM / PRESENT STATUS :- In Brt. Machine after power Failure Block Skip Function key Remains OFF, due to this Machine will read Skipped Station Program & get Dash. Also Chance of Rejection generation.

AFTER



BENCHMARK	N.A
TARGET	N.A
KAIZEN START	03.07.15
KAIZEN FINISH	03.07.15

TEAM MEMBERS :-
Nilesh Khadke
Sagar Namekar

BENEFITS :- Machine Dash due to this Problem Eliminated.

WHY - WHY ANALYSIS :-
Basic Design not Full Fill.

RESULT :-
1) Machine Avoid from Dash.
2) Chance of Rejection Generation Eliminated.

KAIZEN SUSTENANCE

WHAT TO DO : Confirmation of availability of Both Side Bracket.

HOW TO DO : Program to be Locked by Key.

ROOT CAUSE :- Basic Design not Full Fill.

REGISTRATION NO. & DATE: - 03.07.2015

REGISTERED BY :- Umesh Pimple

MANAGER'S SIGN :-Surendra Kulkarni.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	BRT MC	All MC	Nilesh	Complete